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(Engine serial number : — 489290) Insert the same number of shims as used before between crank case and pump. Addition or reduction of shim (0.15 mm, 0.0059 in.) delays or advances the injection timing by approx. 0.026 rad. (l .50). Apply liquid-type gasket (Three Bons 1215 or its equivalent) to both sides of the injection pump shim before

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WORKSHOP MANUAL - Kubota

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